## ALIEN PROPERTY CUSTODIAN

## WATER-SOLUBLE MOTH-PROOFING AGENTS

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The present invention relates to water-soluble moth-proofing agents.

Hitherto water-soluble moth-proofing agents have been manufactured by introducing sulfo or carboxylic acid groups into the aromatic nucleus 5 of compounds being effective but insoluble in water and having phenolic hydroxy groups. Another way was by using for the synthesis such starting materials as contain sulfo or carboxylic acid groups in an aromatic nucleus. Water-sol- 10 uble moth-proofing agents of this kind, however, have the disadvantage that they are less effective when compared with the corresponding compounds bearing no sulfo or carboxylic acid groups, as by the introduction of such groups for .. 15 rendering the moth-proofing agents water-soluble, their effectiveness is more or less diminished.

In accordance with the present invention it has been found that the aliphatic sulfocarboxylic 20 acid esters of water-insoluble moth-proofing agents, which contain at least one free phenolic hydroxy group, represent valuable water-soluble moth-proofing agents. Obviously the same applies to the corresponding water-soluble salts of 25 the aliphatic sulfocarboxylic acid esters as, for instance, the alkali metal salts. Therefor, the appended claims are intended to cover the free acid esters as well as their water-soluble salts. The great advantage of the aliphatic sulfocar- 30 boxylic acid esters consists in that the effectiveness is not diminished by the presence of the acid ester group. On the contrary in some cases the effectiveness is increased, whereas, when sulfonic or carboxylic acid groups are directly introduced 35 into moth-proofing agents containing phenolic hydroxy groups, the effectiveness is more or less diminished. The new aliphatic sulfocarboxylic acid esters are distinguished by an excellent levelling capacity. They can be employed for ren- 40 dering goods liable to the attack of moths with the same effectiveness from an acid as well as from a neutral bath. They are, therefor, especially suited for the treatment of mixed tissues consisting of wool and artificial silk, which in 45 2.2'-dihydroxy-3.3'.5.5'.6.6'-hexachloro - diphenmany cases are advantageously treated in a neutral bath. By this property they are superior to known moth-proofing agents, for instance those described in the U.S. Patent 1,707,181, which only in an acid bath show a sufficient affinity to 50 2.2'-dihydroxy - 3.3'-trimethyl-5.5'.2''-trichlorothe vegetable fiber.

The process for obtaining the new aliphatic sulfocarboxylic acid esters consists in acting with monohalides or anhydrides of aliphatic sulfocarboxylic acids in the presence of a tertiary base 55 upon moth-proofing agents being insoluble in water, but containing at least one free phenolic hydroxy group. The reaction may be performed, for instance, as follows:

The calculated amount of the carboxylic acid sulfo chloride is dissolved in anhydrous pyridine, and in portions the calculated amount of the phenol is added. The reaction is finished after a treatment of one or two hours at an elevated temperature. The phenolic hydroxy groups are totally or partially esterified, that is-as it may be supposed-with the carboxylic acid group. As starting materials there come into consideration all kinds of water-insoluble moth-proofling agents containing at least one free phenolic hydroxy group as, for instance, naphthols, compounds derived from diphenyl, diphenylmethane, triphenylmethane, as for example:

1-methyl-3.6-dibromo-β-naphthol,

1.3.6. tribromo-2-naphthol,

2.4-dibromo-1-naphthol,

1-chloro-6-bromo-2-naphthol.

dibromo-1-chloro-2-naphthol, 6-bromo-1-methyl-2-naphthol,

2.2'-dihydroxy-3.3'.5-5'-tetrachloro-dihydroxydiphenyl,

2.2'-dihydroxy-3.3'.5.5'-tetrabromo - dihydroxydiphenyl.

4.4'-dihydroxy-3.3'-dichloro-diphenyl,

2.2'-dihydroxy - 3.3'-tetramethyl - diamido-5.5'dichloro-diphenyl-methane,

2.2'-dihydroxy-5.5'-dichloro-diphenyl-methane, 2.2'-dihydroxy - 3.3' - dimethyl-5.5'-dichloro-diphenyl-methane,

2.2'-dihydroxy-4.4'-dichloro-diphenyl-methane, 2.2'-dihydroxy - 3.3'-dimethyl - 4.4'-dichloro-di-

phenyl-methane. 2.2'-dihydroxy - 4.4'-dimethyl - 5.5'-dichloro-diphenyl-methane,

2.2'-dihydroxy - 3.3'.5.5' - tetrachloro-diphenyl-

2.2'.5.5' - tetrachloro - 4.4'-dihydroxy-diphenyl-

yl-methane.

2.2'-dihydroxy-5.5'-dichloro-triphenyl-methane. 2.2'-dihydroxy-5.5'.2''-trichloro-triphenyl-methane.

triphenyl-methane,

2.2'-dihydroxy-5.5'.4''-trichloro-triphenyl-meth-

2.2'-dihydroxy - 3.3'.5.5'.2''.6'' ~ hexachloro-triphenyl-methane,

2.2'-dihydroxy = 3.3'.5.5'.2''.4'' = hexachloro-triphenyl-methane,

2.2'-dihydroxy - 3.3'.5.5'.3''.4''-hexachloro - triphenyl-methane,

2.2'-dihydroxy-3.3'-dimethyl-5.5'.2''.4''.5''-pen-tachlorotriphenyl-methane,

2-hydroxy-3.5.3'.5'-tetrachloro-2'.2''-sulfone-triphenyl-methane,

2.2'.3''.trihydroxy - 3.3'.5.5'.2''.4''.6''-heptachloro-triphenyl-methane,

3.2'-dihydroxy-2.4.6.3'.5'-pentachloro - 4''-nitrotriphenyl-methane,

2-hydroxy-3.5.3'.5'.4''-pentachloro - 2'.--''-sulfone-triphenyl-methane,

3.2'-dihydroxy - 2.4-6-3'-5' - pentachloro-3''-ni- 15 chloride. tro-triphenyl-methane, By tree

2.2'-dihydroxy-3.3'.5.5'.4'' - pentachloro-triphenyl-methane,

2.2'.dihydroxy-3.3'.5.5'.2''-pentachloro - triphenyl-methane.

2.2'-dihydroxy-3.3'.5.5'.2''- pentachloro-6''-fluoro-triphenyl-methane,

2.2'-dihydroxy-3.3'.5.5'-tetrachloro-2''.6''-difluoro-triphenyl-methane,

2.2'.dihydroxy-3.3'.5.5'.2''.4''.5''.heptachloro-triphenyl-methane.

As sulfocarboxylic acids, the halides of which, their anhydrides respectively, may be employed, may be mentioned, for instance sulfoacetic acid,  $\beta$ -sulfopropionic acid, sulfo-iso-caproic acid as 30 well as their substitution products.

My new compounds may be employed in the usual manner in aqueous solution at an elevated temperature and, if desired, in the presence of acids, as stated above.

The present application is a continuation in part of my copending application Ser. No. 268,-533, filed April 18, 1939.

The following example illustrates the invention without, however, restricting it thereto, the parts being by weight:

## Example 1

35 parts of sulfoacetic acid chloride are dissolved in 100 parts of anhydrous pyridine and to this solution 52 parts of 2.2'-dihydroxy-3.3'.5.5'.-2''.4''.5''-heptachlorotriphenylmethane are subsequently added with stirring. The reaction is finished after a stirring of one or two hours at a temperature of about 90°. On diluting with water and acidifying the ester, its disodium salt respectively separates by salting out with sodium to chloride.

By treating woolen tissue for instance with 1% of the ester thus obtained (calculated on the weight of the material to be proofed) according to the dyeing process with the addition of acetic acid and sulfuric acid for one hour at boiling temperature, the tissue is really protected to the attack of moths.

The same protective effect is obtained by treating mixed fabrics, consisting of wool and viscose stable fiber, with 1% (calculated on the weight of the material to be proofed) of the above compounds in a neutral bath with the addition of 10% of Glauber's salt for one hour at a temperature of 95°.

Instead of 2.2'-dihydroxy-3.3'.5.5'.2''.4''.5''-heptachlorotriphenylmethane may be employed 2.2'-dihydroxy-3.3'.5.5'.4''- pentachlorotriphenylmethane or 2.2'-dihydroxy-3.3'.5.5'.2''.4''-hexachloro-triphenyl-methane, 2.2'-dihydroxy-3.3'.5.5'.2''.4''-hexachloro-triphenyl-methane, 2.2'-dihydroxy-3.3'.5.5'.3''.4''-hexachloro-triphenyl-methane, 2.2'-dihydroxy-3.3'.5.5'.3''.4''-hexachloro-triphenyl-methane.

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