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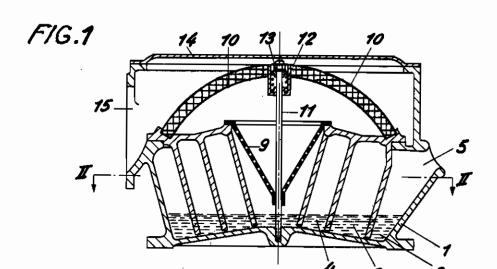
BY A. P. C.

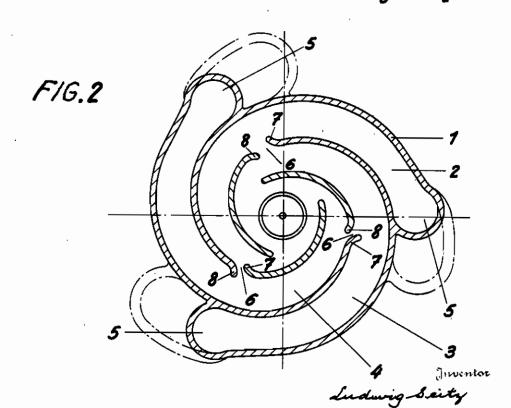
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AIR FILTER

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AIR FILTER

Ludwig Seitz, Augsburg, Germany; vested in the Allen Property Custodian

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This invention relates to an air filter forming a vortex, and particularly to a filter of this type intended for use in internal combustion engines.

The known kinds of filters of this class possess a drum-like or similarly shaped casing at the bottom of which the drawn in air enters in tangential direction, passes along the walls thereof and comes out again at the cover in the center. Owing to the formation of an air vortex inside the filter the oil is entrained and rises on the walls 10 due to centrifugal force with the result that a large contact surface between air and oil is produced whereby the air is deprived of dust which combines with the oil. At its emergence the air is separated from the oil by means of fine screens, 15 filter masses, etc.

These known air filters are, however, open to the objection that their efficiency is determined by the size of the drum surface, so that larger engines require several filters for handling the 20 amounts of air needed. While such an arrangement may be tolerable in case of some stationary engines, it cannot be used in numerous other instances, and particularly not in drives for veing air filters of the regulsite size.

The drawbacks mentioned are overcome according to the invention by constructing the vortex casing of the filter in the form of a multiple spiral, i. e., by fitting into each other several 30 spiral casings and thereby arranging a plurality of air filters within a very small space in a common casing, the amount of space saved being so large that the air filter, even for maximum requirements, can be easily placed anywhere.

The provision of a multiple spiral in the vortex casing affords, however, still another advantage. By fitting the side walls of the various spiral channels formed with slots extending transversely to the direction of air flow a portion of the 40 filter oil rising on these walls due to centrifugal force will be caused to pass into and transversely through the adjacent external channel to the outer side wall thereof. The oil thus forms a dense mist through which the air in the adjacent outer channel is conducted and thereby still more intensely purified. Furthermore, the slots prevent the accumulation of too much oil in the center of the casing, since part of the oil al-

ways flows off through the slots into a remoter outward portion of one of the other spiral chan-

One form of the invention is illustrated by way of example in the accompanying drawing, in which

Figure 1 is an axial section through an air filter according to the invention; and

Fig. 2, a cross section on the line Π —II of Fig. 1.

The filter casing I possesses three spirally extending channels 2, 3 and 4 arranged one within the other. The drawn in air enters at the open inlets 5 of the outer circumference of the casing I and, due to suction draft, flows to the center thereof. The oil contained in the casing I is entrained and, owing to centrifugal force and the inclined walls of the channels 2, 3 and 4, rises on these walls, so that a large contact surface between oil and air is produced. Fig. 1 indicates the oil level when the filter is not in use. The amount of filter oil to be supplied may be varied to suit requirements.

The side walls of the channels 2, 3 and 4 poshicles, because room is lacking for accommodat- 25 sess slots 6 through which the entrained oil moving up on the outer walls of the channels passes into the adjacent outer channel and crosses it while travelling to the external wall thereof. Through the oil mist formed in this manner all the air contained in the channel concerned must pass and is thus filtered in an extraordinarily effective way. The edges 7, 8 of the slots 6 are preferably bent so as to facilitate the passage of the oil from one channel into another.

The air collects in the center of the filter casing I and thence flows off in upward direction. On its way to the outlet the air first moves through a screen 8 and then through the fine filters 10. whereby the oil contained therein is separated. The screen 9 and the fine filters 10 are easily detachably secured to the casing I by a rod II, a spring 12 and a nut 13. A removable cover 14 permits the taking out of the screen 9 and of the filters 10 as well as cleaning of the casing 1. At 45 15 the purified air enters the conduit leading to the point of consumption, for instance the working cylinders of a Diesel engine.

LUDWIG SEITZ.