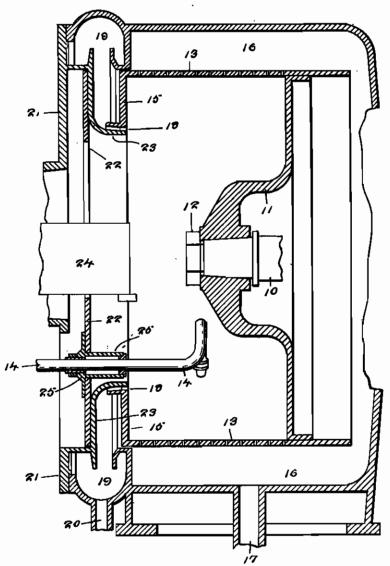
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PROCESS FOR THE SEPARATION OF YEAST FROM YEAST SUSPENSIONS

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In the commercial manufacture of compressed yeast for baking, the separation of the yeast has largely been accomplished in filter presses. Such practice has been long recognized to be attended with many drawbacks, and various other methods have been tried.

The use of a rotating vacuum filter was tried with some degree of success, but such a method gives a fluid yeast mass containing only 25 to 26% of dry matter. Such product is too moist, does 10 not keep well, and cannot be shipped for long distances, particularly in warm climates.

Processes employing centrifugal strainers or centrifugal filters, or in other cases centrifugal clariflers or overflow centrifuges, as heretofore 15 tried, have not given very satisfactory results.

In accordance with the present invention it has been found readily possible to get a compressed bakers' yeast containing 28 to 30% of dry matter by employing a centrifugal filter having 20 a filter cloth, and having a suitable inlet for the aqueous suspension of the yeast, the suspension flowing in much more rapidly than the water content of the same can filter through the filter cloth, allowing this to continue until 25 the rotating bowl of the centrifugal filter becomes filled with liquid. Then the inflow of the suspension is continued, whereby the centrifugal filter acts as a centrifugal clarifler or overflow centrifuge allowing clear liquid, containing no 30 considerable amount of yeast, to overflow an internal ring dam at one end of the centrifugal filter. This inflow of the suspension of yeast is so continued until the bowl is nearly filled with soild yeast. Then suddenly, the overflowing liquid passing the ring dam becomes very turbid, about like the suspension of yeast being run in, and then the inflow of suspension is at once stopped. The operation of the centrifugal is then continued at normal speed until the small 40 amount of aqueous liquid in the central part of the centrifugal filter passes out through the mass of yeast therein, and through the filter cloth.

In this manner, there is left in the centrifugal perfectly homogenous clean yeast mass, of any desired content of dry material from 28% up to 30%, depending on the speed of rotation and the length of time that the centrifugal filter is left running after shutting off the inflow of sus- 50 pension of yeast.

When this condition has been secured, the yeast (or most of it) can be removed from the centrifugal (while the latter is left running), by a peeling knife or peeling chisel, or other known 55 bor cost and amount of filter cloth needed. After

device for removing a filter-cake from a rotating centrifugal.

After the emptying of the centrifugal filter, while preferably leaving a thin layer only of the yeast on the filter cloth (so as not to disturb the latter) the operations are repeated, opening the suspension inlet, allowing to fill with solid yeast until the overflowing effluent again suddenly becomes turbid, shutting off the inflow, spinning to remove the small amount of aqueous liquid, and again removing the cake. It becomes only necesary to shut down the centrifugal for repairs or for putting in a new filter cloth if the one in use gets damaged, e. g. by the peeling knife.

Thus it will be seen that the centrifugal filter acts first as merely a centrifugal filter until the same becomes practically filled with a layer of filter cake overlain by a layer of suspension, then it operates as an overflow centrifugal and also centrifuge filter, up until the overflowing liquid suddenly becomes turbid, whereupon the inflow of suspension is quickly shut off. Then the centrifugal continues to act as a centrifugal filter only, until the desired degree of dryness in the filter cake (compressed yeast) is secured, after which the cake is removed from the centrifugal. all preferably without stopping the rotation of the bowl.

The yeast from the peeling knife is conveyed directly to a packaging machine, e. g., by an inclined chute or by an automatic conveyor, whereby it is unnecessary for the workmen to handle the compressed yeast. This makes for cleanliness, and for good keeping quality of the yeast.

The yeast can be packaged into commercial packages, automatically, the packages being, e.g., a pound, a kilo etc.

The liquid effluent from the centrifugal filter may be run to a tank or sewer, and the liquid effluent from the overflow dam may be run to the tank or sewer until just before time for this effluent to become turbid, when it can be run to a special tank for recovery of that small part of filter, an annular (hollow cylindrical) cake of 45 the yeast which will be carried by the turbid effluent.

The propagation and preliminary washing of the yeast can be performed in the usual or any approved manner.

This system of separation of the yeast from the suspension thereof has eben found to be highly efficient, and the equipment therefor is small. taking up much less space than a filter press of equal capacity. It also effects a large saving in la-

a particular installation has been run for a time, and the several time factors have become known, the operation becomes largely automatic. The apparatus can be made of or lined with rustproof metal, and thorough washing and sterilizing of the equipment is easily accomplished, by hot water, steam and antiseptics.

The kneading and adding water, commonly employed in the filter-press method are usually yeast leaves the centrifugal in a very homogeneous condition, whereas this is not the case in the filter press method.

One important disadvantage of the centrifugal sions, as heretofore tried, was the fact that the deposition on the first thin layer of yeast on the filter cloth gave a very closely adherent, dense, not readily permeable surface, which permitted the passage of the liquid therethrough only with 20

extreme slowness. Hence the capacity of such centrifugal filtering unit, per hour, was very small. In the present system this objection is overcome since most of the water in the suspension passes out over the ring dam, i. e., in the overflow-centrifuge phase of the process, leaving only a little water which needs to be passed through the filter cloth.

The present process is highly effective although unnecessary, with the present process, since the 10 it combines features of the centrifugal filtration process and the overflow centrifuge process, neither of which has itself proven effective as a system for the separation of compressed yeast from yeast suspensions. The fact that kneeding filter method of separating yeast from suspen- 15 of the separated yeast is not needed, is an important advance in the art.

The apparatus used in the present process is a common sieving centrifuge.

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